



# RC-DRY SERIES

## REGENERATION BY HEAT OF COMPRESSION - FULL STREAM

**4 to 11 bar**  
operating pressure

**140 to 200 °C**  
inlet air temperature range

**-20 °C**  
pressure dew points

**390 to 20,200 Nm<sup>3</sup>/h**  
flow rate

**0 %**  
avg. comp. air consumption

### DESCRIPTION

RC-DRY adsorption dryers have been designed for continuous separation of water vapour from compressed air thus reducing dew point. Operation of dryer requires two columns operated alternately. Heat of compression dryers do not need any additional source of energy to regenerate the adsorbent as they fully or partially utilise the heat generated during compression of the air in the compressor. Adsorption as well as regeneration take place under pressure meaning no compressed air is wasted for depressurisation.

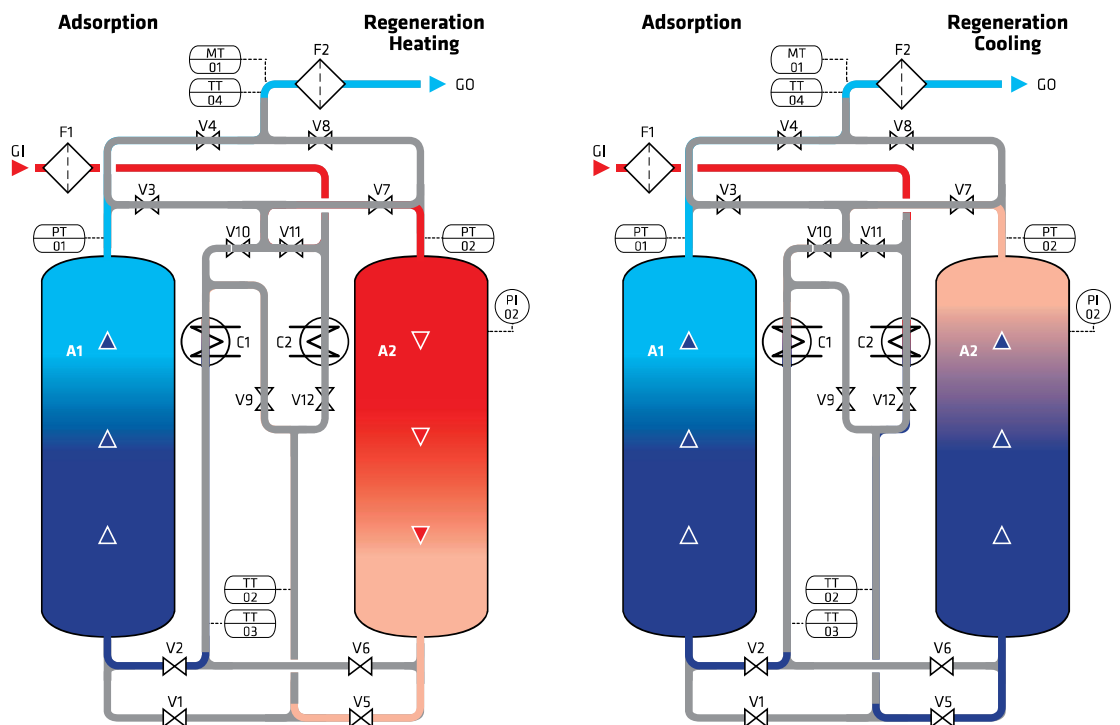
A dryer consists of two columns, filled with desiccant beads, water cooled heat exchangers, controller with LCD display, valves, manometers, and support construction. Proven robust design enables efficient and reliable operation, fast installation and simple maintenance.

### APPLICATIONS

- Compressed air systems



- A1-2 pressure vessel
- F1 inlet filter
- (super fine coalescing)
- F2 outlet filter (dust)
- V1-6 ball valve with pneumatic actuator
- V7-10 angle seated valve with pneumatic actuator
- CV1-2 check valve
- TT1-4 temperature transducer
- PI1-2 pressure indicator
- PT1-2 pressure transducer
- DT1 dew point transducer
- GI air inlet
- GO air outlet
- RO regeneration air outlet
- C1-2 water cooled heat exchanger




**TECHNICAL DATA**

Type	Connection IN/OUT <sup>(2)</sup>	Nominal volume flow		Filter type
		DN	Inlet <sup>(1)</sup> [Nm <sup>3</sup> /h]	
	RC-DRY 400	DN50	390	
RC-DRY 600	DN50	590	AF 0706	
RC-DRY 780	DN50	780	AF 0706	
RC-DRY 1000	DN50	930	AF 0946	
RC-DRY 1200	DN80	1.150	AF 1506	
RC-DRY 1600	DN80	1.600	AF 1756	
RC-DRY 2000	DN100	1.950	AF 2006	
RC-DRY 2500	DN100	2.530	AF 2406	
RC-DRY 3000	DN100	2.990	BF 300	
RC-DRY 3600	DN100	3.680	BF 450	
RC-DRY 4100	DN125	4.100	BF 450	
RC-DRY 5000	DN125	4.990	BF 600	
RC-DRY 6500	DN150	6.550	BF 900	
RC-DRY 7700	DN150	7.700		
RC-DRY 10000	DN200	10.250		
RC-DRY 12000	DN200	11.700		
RC-DRY 14000	DN200	14.800		
RC-DRY 16000	DN250	16.000		
RC-DRY 18000	DN250	18.200		
RC-DRY 20000	DN250	20.200		

**OPERATING PRESSURE - CORRECTION FACTORS - C<sub>op</sub>**

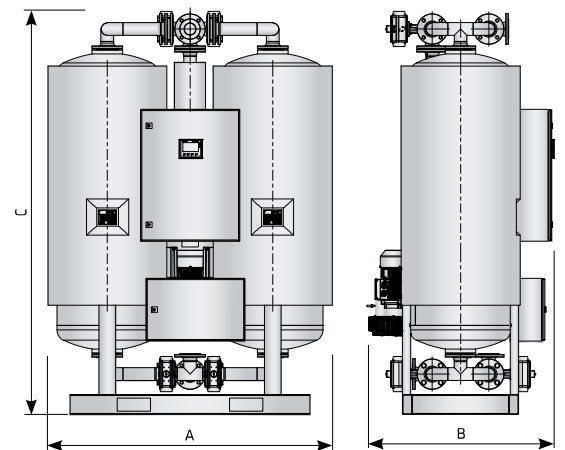
Operating pressure [bar]	4	5	6	7	8	9	10	11
Operating pressure [psi]	58	72	87	100	115	130	145	160
Correction factor C <sub>op</sub>	0,63	0,75	0,88	1	1,13	1,25	1,38	1,50

**OPERATING TEMPERATURE - CORRECTION FACTORS - C<sub>ot</sub>**

Operating temperature [°C]	25	30	35	40	42,5
Operating temperature [F]	77	86	95	104	108
Correction factor C <sub>ot</sub>	1	1	1	0,7	0,52

<sup>(1)</sup> Refers to 1 bar(a) and 20 °C at 7 bar operating pressure, inlet temperature 35 °C and pressure dew point at outlet -40 °C

<sup>(2)</sup> Refers to dryer inlet and outlet connection without filters



Protection class	IP 54
Filter (inlet)	super fine - 0,01 µm
Filter (outlet)	dust filter; 1 µm
Column insulation	optional