AirWATT Heat recovery units





heat capacity 12 - 100 kW

for compressor capacity 15 - 132 kW

APPLICATIONS

heat recovery in oil lubricated rotary screw compressors

Compressors in their process of air compression consume energy, which is converted into pressure energy of compressed air. The consequence of the air compression is the generation of heat, which can cause overheating of the system, and thus damage of system components.

Classical systems of the screw compressor have a regulated air cooling of the lubricating oil, which means that the excess heat is discharged into the ambient by the fan. In this way the heat is completely lost.

This heat can be useful and at no additional cost exploited for heating of domestic hot water or water for central heating system. AirWATT - external heat recovery system is a perfect system for this application.

The unit has two separate piping systems - water and oil circuit with counterflow media. The heat through the heat exchanger passes from the hot oil of the compressor to the cold water system and the heating is thereby heated.

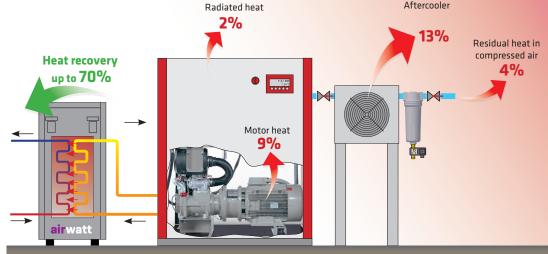
The unit is controlled by means of a thermostatic valve, which prevents oil freezing and thus possible damage to the compressor.

Up to 70 %

of screw compressor energy consumption is converted into heat during air compression process!

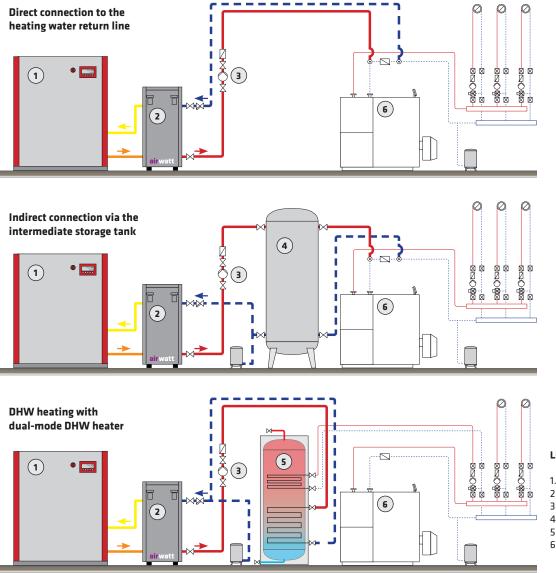
AirWATT FEATURES

- exploitation of up to 70% energy of the compressor,
- improved energy efficiency of the system,
- upgrade of the compressor regardless of the manufacturer,
- compact design,
- use in oil lubricated compressors of 15-100 kW power (also option for larger power),
- easy installation without additional control on the compressor.





Examples of AirWATT connection to heating systems



LEGEND

- 1. screw compressor
- 2. AirWATT
- 3. circulation pump 4. heat storage tank
- 5. DHW heater
- 6. existing heating system

operating period [h/year] ROI 6.000 5.000 4.000 3.000 AirWATT 100 2.000 WATT 22 1.000 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 [month] 2 5 8 9 4 6 7

The AirWATT operating economics is determined under the following conditions:

AirWATT 22

nominal compressor motor power: 22 kW
useful thermal output: 17,6 kW 17,6 kW

AirWATT 37

- nominal compressor motor power: 37 kW
 useful thermal output: 29,6 kW
- 29,6 kW

AirWATT 75

- nominal compressor motor power: 75 kW
- useful thermal output: 60 kW

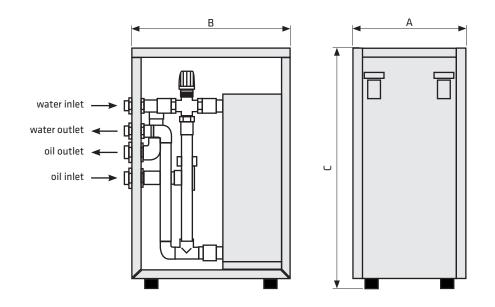
Note:

The values in the diagram are obtained on the basis of the average thermal energy price. For more accurate calculation of the operation economics, please contact the sales department . Omega Air d.o.o..

TECHNICAL DATA

| Туре | Motor power | Heat capacity | Oil connection | Water connection | Dimensions [mm] | | | Mass |
|-------------|-------------|---------------|---------------------------------|------------------|-----------------|-----|-----|------|
| | kW | kW | G | G | А | В | С | kg |
| AirWATT 22 | 15-22 | 12-17,6 | 1 ¹ / ₄ " | 1" | 360 | 500 | 760 | 33 |
| AirWATT 37 | 26-37 | 20,8-29,6 | 1 ¹ / ₄ " | 1" | 360 | 500 | 760 | 35 |
| AirWATT 75 | 45-75 | 36-60 | 1 ¹ / ₄ " | 1" | 360 | 500 | 760 | 42 |
| AirWATT 100 | 90-132 | 72-100 | 2" | 2'' | 450 | 600 | 860 | 58 |

| TECHNICAL SPECIFICATIONS | | Туре | Classification according to Pressure Equipment Directive PED 97/23 / CE (fluid group 2) | |
|--------------------------------|-------------------|-------------|--|--|
| Operating pressure (oil) | 1 – 16 bar | туре | | |
| Maximum water pressure | 10 bar | AirWATT 22 | not necessary | |
| Operating temperature | 5°C – 120°C | AirWATT 37 | not necessary | |
| Max. outlet water temperature* | 70°C | AirWATT 75 | not necessary | |
| Pressure drop (oil) | ~ 100mbar | AirWATT 100 | not necessary | |
| Ambient temperature | 5°C – 45°C | | | |
| Water temperature indicator | Analog mechanical | | | |





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